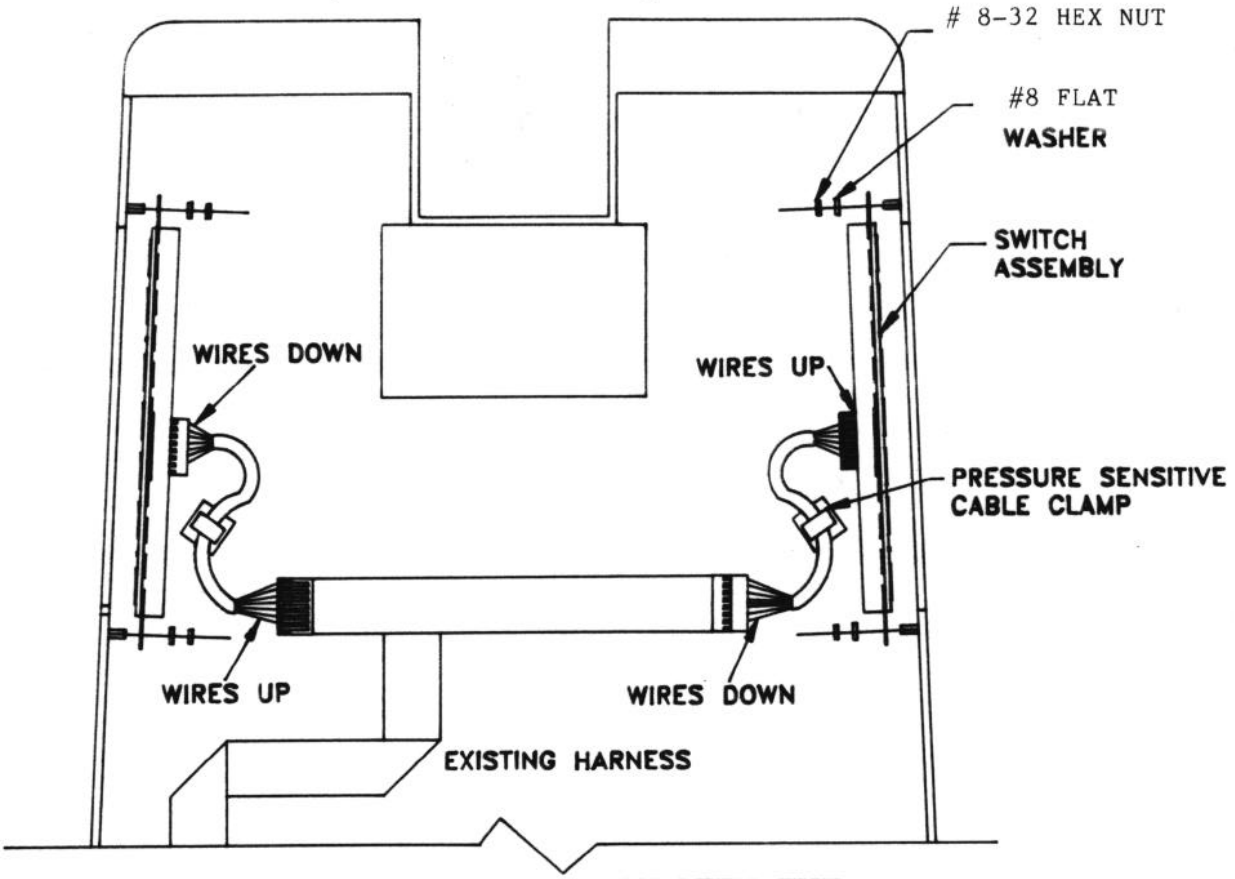
Print on plain white paper (both sides) - Part # 122919

INSTALLING MEMBRANE SWITCH
(KIT NO. 151580)



VIEW OF THE CHAIR BACK WITH THE CUSHION REMOVED

DESCRIPTION: Instructions to replace membrane switch pads located on the sides of the chair backs.

PROCEDURE:

DISCONNECT ELECTRICAL POWER TO THE CHAIR BEFORE REMOVING THE CUSHION. TOUCHING ELECTRICAL CONNECTIONS COULD RESULT IN PERSONAL INJURY.

1. Remove the chair back cushion by removing the 4 screws located on the back of the chair.
2. Remove the defective switch assemblies (including the plate).
3. Install the new switch assemblies with the hardware supplied as shown above. Please note the graphics on the membrane switch for proper orientation.
4. Carefully but securely connect the switches to the exhisting harness with the short cable that is supplied.
   Note: Orient the connector wires down or up as indicated above.
5. Reconnect the chair power and check all of the functions of the chair with the new switches. If the chair operates correctly, replace the cushion.
6. Review with the doctor the operation of the chair and the clean-

ing as outlined on the attatched sheet

If you have any questions, please contact us at:

1-800-633-0508

We will be delighted to serve you!

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